

fabrication of integrated circuits from silicon wafers whereas micromachining is the production of three-dimensional structures, primarily from silicon wafers. This may be achieved by removal of material from the wafer or addition of material on or in the wafer. The attractions of microengineering may be summarized as batch fabrication of devices leading to reduced production costs, miniaturization resulting in materials savings, miniaturization resulting in faster response times and reduced device invasiveness. Wide varieties of techniques exist for the microengineering of wafers, and will be well known to the person skilled in the art. The techniques may be divided into those related to the removal of material and those pertaining to the deposition or addition of material to the wafer.

Examples of the former include:

- [0052] Wet chemical etching (anisotropic and isotropic)
- [0053] Electrochemical or photo assisted electrochemical etching
- [0054] Dry plasma or reactive ion etching
- [0055] Ion beam milling
- [0056] Laser machining
- [0057] Eximer laser machining

[0058] Whereas examples of the latter include:

- [0059] Evaporation
- [0060] Thick film deposition
- [0061] Sputtering
- [0062] Electroplating
- [0063] Electroforming
- [0064] Moulding
- [0065] Chemical vapour deposition (CVD)
- [0066] Epitaxy

[0067] These techniques can be combined with wafer bonding to produce complex three-dimensional, examples of which are the ion guides devices provided by the present invention.

[0068] Where the words "upper", "lower", "top", bottom, "interior", "exterior" and the like have been used, it will be understood that these are used to convey the mutual arrangement of the substrates and their supported features relative to one another and are not to be interpreted as limiting the invention to such a configuration where for example a surface designated a top surface is not above a surface designated a lower surface.

[0069] Furthermore, the words comprises/comprising when used in this specification are to specify the presence of stated features, integers, steps or components but does not preclude the presence or addition of one or more other features, integers, steps, components or groups thereof.

REFERENCES

- [0070] Geear M., Syms R. R. A., Wright S., Holmes A. S. "Monolithic MEMS quadrupole mass spectrometers by deep silicon etching" IEEE/ASME J. Microelectromech. Syst. 14 1156-1166 (2005)
- [0071] Syms R. R. A. "Monolithic microengineered mass spectrometer" U.S. Pat. No. 7,208,729 Apr. 24 (2007)
- [0072] Syms R. R. A. "High performance microfabricated electrostatic quadrupole lens" GB Patent application 0701809.6 Jan. 31 (2007)
- [0073] Douglas D. J. "Applications of collision dynamics in quadrupole mass spectrometry" J. Am. Soc. Mass Spect. 9, 101-113 (1998)
- [0074] Gerlich D. "Application of RF fields and collision dynamics in atomic mass spectrometry" J. Anal. At. Spect. 19, 581-590 (2004)
- [0075] Cha B. C., Blades M., Douglas D. J. "An interface with a linear quadrupole ion guide for an electrospray-ion trap mass spectrometer system" Anal. Chem. 72, 5647-5654 (2000)
- [0076] Douglas D. J., French J. B. "Mass spectrometer and method and improved ion transmission" U.S. Pat. No. 4,963,736 Oct. 16 (1990)
- [0077] Bahr R., Telyo E., Werner R. "Eine speicher-ionquelle" Verhandl. DPG (VI) 4, 343 (1969)
- [0078] Gerlich D. "Inhomogeneous RF fields: a versatile tool for the study of processes with slow ions" in State-Selected and State-to-state Ion-molecule Reaction Dynamics. Part 1: Experiment, Edited by Ng C. Y., and Baer M., Adv. Chem. Phys. Ser, Vol LXXXII, John Wiley and Sons (1992)
- [0079] Bateman R. H., Giles K. "Mass spectrometers and methods of mass spectrometry" U.S. Pat. No. 6,642,514 B2 Nov. 4. (2003)
- [0080] Bateman R. H., Giles K. "Mass spectrometer" U.S. Pat. No. 6,977,371 B2 Dec. 20 (2005)
- [0081] Shenheng G., Marshall A. G. "Stacked-ring electrostatic ion guide" J. Am. Soc. Mass Spect. 7, 101-106 (1996)
- [0082] Takada Y., Sakairi M., Ose Y. "Electrostatic ion guide using double cylindrical electrode for atmospheric pressure ionization mass spectrometry" Rev. Sci. Inst. 67, 2139-2141 (1996)
- [0083] Shaffer S. A., Tang K. Q., Anderson G. A., Prior D. C., Udseth H. R., Smith R. D. "A novel ion funnel for focusing ions at elevated pressure using electrospray ionization mass spectrometry" Rapid Comm. in Mass Spect. 11, 1813-1817 (1997)
- [0084] Smith R., Tang K., Anderson G. A. "Method and apparatus for ion and charged particle focusing" WO 97/49111 Dec. 24 (1997)
- [0085] Giles K., Pringle S. D., Worthington K. R., Little D., Wildgoose J. L., Bateman R. H. "Applications of a travelling wave-based radio-frequency-only stacked ring ion guide" Rapid Comm. in Mass Spect. 18, 2401-2414 (2004)
- [0086] Bateman R. H., Giles K., Pringle S. "An ion guide supplied with a DC potential which travels along its length" GB 2,400,231 A Oct. 6 (2004)
- [0087] Bateman R. H., Giles K. "AC tunnel ion guide for a mass spectrometer" GB 2,397,690 A Jul. 28 (2004)
- [0088] Hynes A. M., Ashraf H., Bhardwaj J. K., Hopkins J., Johnston I., Shepherd J. N. "Recent advances in silicon etching for MEMS using the ASE™ process" Sensors and Actuators 74, 13-17 (1999)
- [0089] Lee D. B. "Anisotropic etching of silicon" J. Appl. Phys. 40, 4569-4574 (1969)
- [0090] Kersten P., Bouwstra S., Petersen J. W. "Photolithography on micromachined 3D surfaces using electrodeposited photoresists" Sensors and Actuators A 51, 51-54 (1995)
- [0091] Syms R. R. A. "Microengineered nanospray electrode system" GB Patent GBB2428514
- [0092] Syms R. R. A., Zou H., Bardwell M., Schwab M.-A. "Microengineered alignment bench for a nanospray ionisation source" J. Micromech. Microeng. 17, 1567-1574 (2007)